



QUALITY... PLAIN & SIMPLE®

Lokar Shifter Knob Removal Instructions

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General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions, please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels.

Make sure the engine, transmission, body, and frame are properly grounded.

To Remove the Shifter Knob:

Step 1: Make sure the shifter is all the way forward in the Park position.

Step 2: Loosen the jam nut below the shifter knob by turning it **clockwise**. **Fig. 1**

Step 3: For shifter knobs manufactured in **1995 and later**, **DO NOT** loosen or remove the set screw that is in the knob. Simply turn the knob counter clockwise to remove it.

If your shifter knob has a tendency to try to turn back to its original position when you let go of it, it is likely that your shifter knob was manufactured **before 1995**.

For shifter knobs manufactured **before 1995**, remove the 1/4"-20 set screw using a 1/8" Allen wrench. Depress the release button and hold it down. Rotate the knob 90 degrees (1/4 turn) counter clockwise, so that the set screw hole is at the 3:00 position. **Fig. 2**

While still holding the release button down, remove the #10-32 set screw from the same hole, using a 3/32" Allen wrench.

Turn the shifter knob counter-clockwise to remove it.

To Install the Shifter Knob:

Step 1: Make sure the jam nut is still in place on the shifter lever.

Step 2: For shifter knobs manufactured **1995 and later**, screw the shifter knob onto the shifter lever until the release button comes up flush with the top of the shifter knob.

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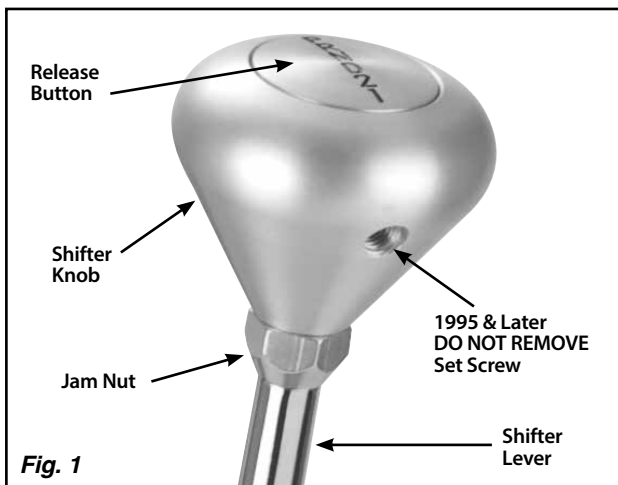


Fig. 1

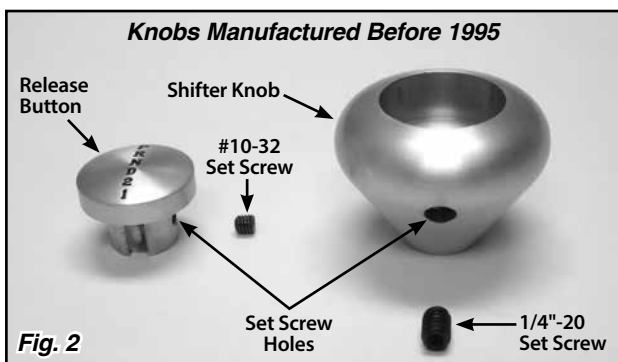


Fig. 2

Step 2: (Continued) For shifter knobs manufactured **before 1995**, set the release button into the shifter knob, and screw the shifter knob onto the lever. When the release button gets close to being flush with the top of the knob, hold the release button so that the shift pattern letters are in the proper position. Continue to thread the shifter knob onto the shifter lever until the release button is flush with the top of the knob.

Still holding the release button in the proper position, turn the shifter knob so that the set screw hole is at the 3:00 position. Install the #10-32 set screw through the hole and into the release button, and tighten fully. Turn the shifter knob clockwise 90 degrees (1/4 turn) so that the set screw hole is towards the back at the 6:00 position.

Now release the release button. Install the 1/4"-20 set screw into the shifter knob. Tighten the set screw until the release button is not able to be depressed. Then loosen the set screw just enough so that the release button operates smoothly.

Step 3: Tighten the jam nut up against the bottom of the shifter knob.

Step 4: Check to make sure that depressing the release button allows the shifter lever to be moved, and that the shifter lever still locks in Park and Neutral. If the shifter will not come out of "PARK" with the release button fully depressed, tighten the knob one turn and check it again. If the shifter does not lock in "PARK", loosen the knob one turn and check it again.